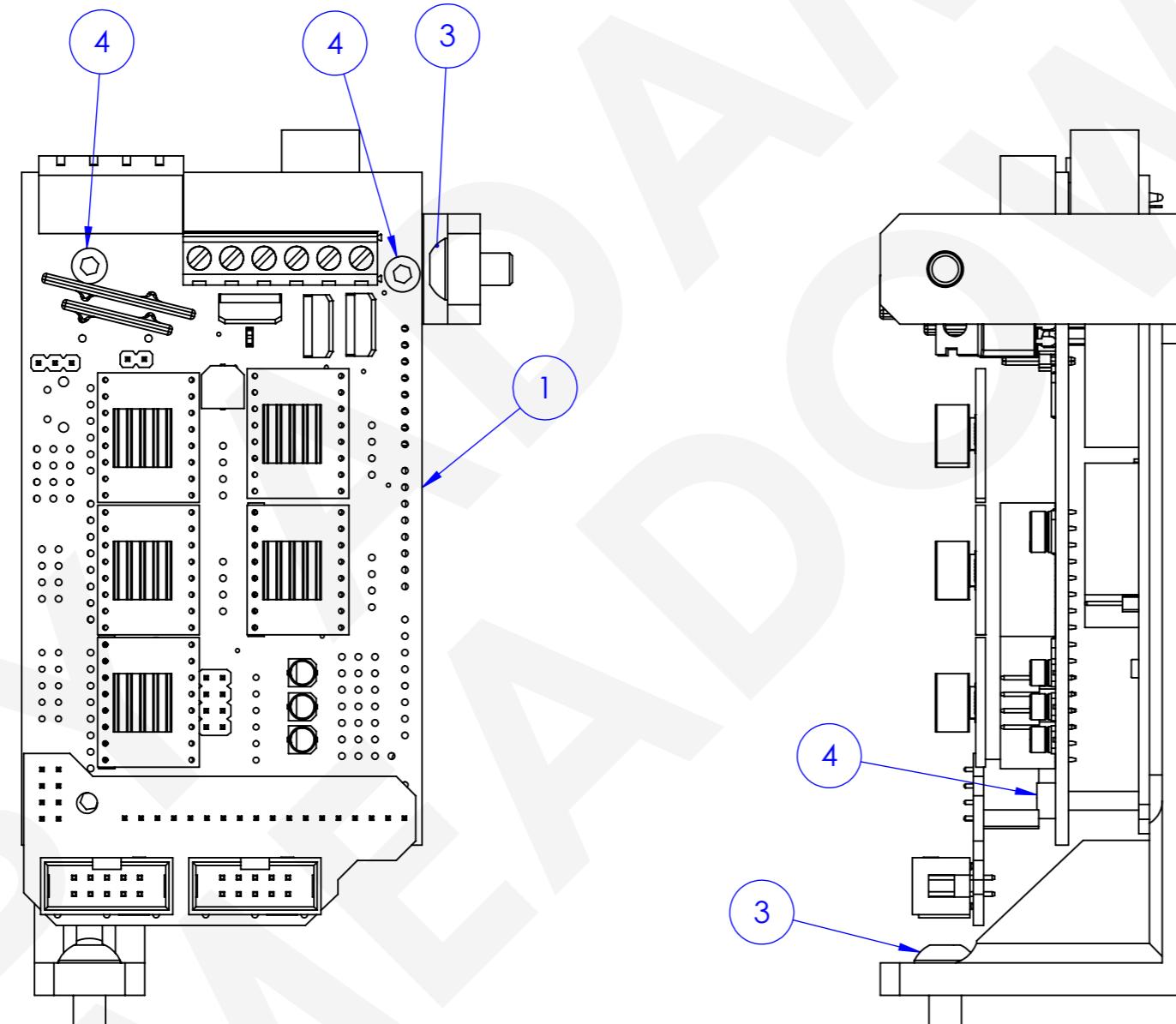


| ITEM NO. | PART NUMBER | QTY. |
|----------|------------------------------------|------|
| 1 | Gadgets 3D RAMPS 1.4 Complete_0.01 | 1 |
| 2 | Ramps Mounting Bracket_0.01 | 1 |
| 3 | ISO 7380 - M5 x 10 - 10N | 2 |
| 4 | M3 x 20mm Socket Head Screw | 3 |



| | | | | | |
|------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------|------------------|--|
| REVISION | 1 | DRAWN BY | A Meadows | | |
| DATE | 01/03/2017 | ENGINEER | AMEADOWS | | |
| CHANGE NOTES | | | | | |
| GENERAL NOTES | REMOVE ALL SHARP EDGES AND BURRS PARTS TO BE CLEAN AND FREE FROM OIL AND GREASE THE USER OF THIS DRAWING IS RESPONSIBLE FOR ENSURING THEY HAVE THE LATEST ISSUE DO NOT SCALE. WORK TO DIMENSIONS ONLY DIMENSIONS IN MILLIMETRES | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | TOLERANCE HIERARCHY IN DESCENDING ORDER | 0-250mm | 250-1000mm | 1000+mm | |
| | MACHINING | ±0.1mm | ±0.2mm | ±0.5mm | |
| | HOLE SIZE | +0.3 mm -0 mm | +0.5 mm -0 mm | +0.5 mm -0 mm | |
| | HOLE POSITION | ±0.3mm | ±0.5mm | ±0.5mm | |
| | FORM/PROFILE | ±0.5mm | ±1.0mm | ±1.0mm | |
| | ASSEMBLIES/FABRICATIONS | ±0.5mm | ±1.0mm | ±2.0mm | |
| | ANGLES | ±0.3° | ±0.1° | ±0.1° | |
| MATERIAL | SIZE | SEE COMPONENT PARTS | | | |
| | MATERIAL | SEE COMPONENT PARTS | | | |
| | SPEC | SEE COMPONENT PARTS | | | |
| | FINISH | None | | | |
| DRAWING SCALE | 1:1 | | | | |
| DRAWING SIZE | A3 | | | | |
| TITLE: Control Board Assembly_0.01 | | | | | |
| STATUS: Released | | | | | |
| ESTIMATED MASS | 0.06Kg | SHEET 1 OF 1 | | | |