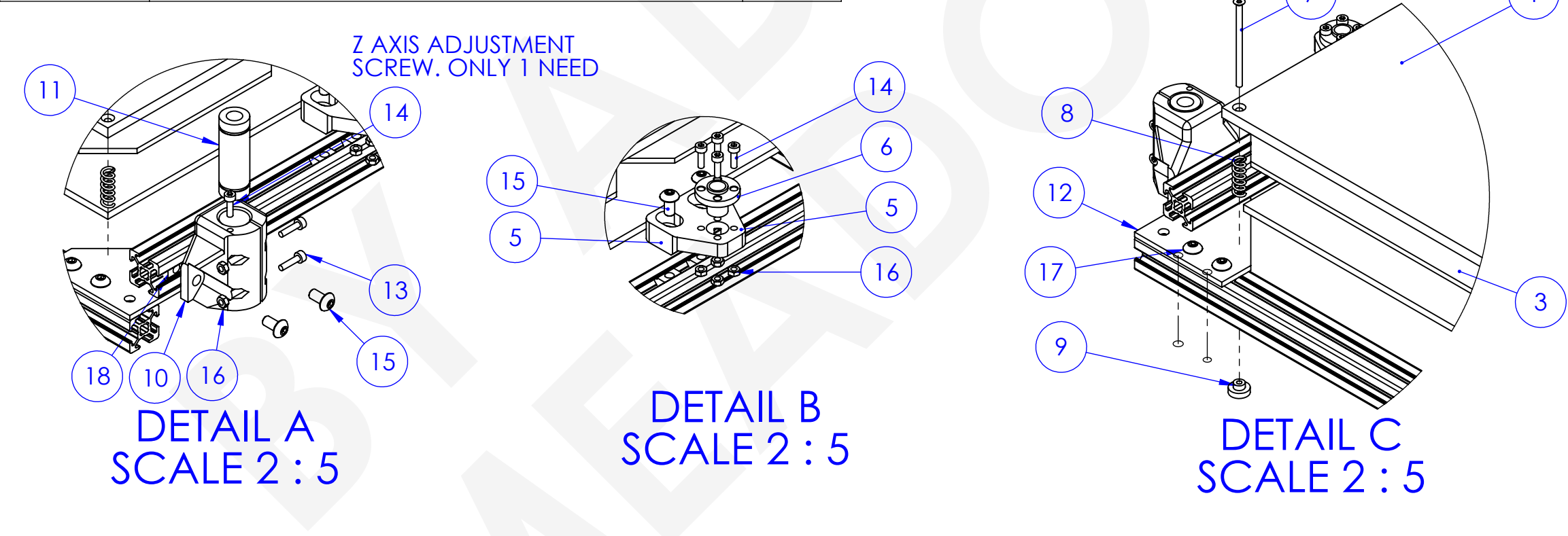
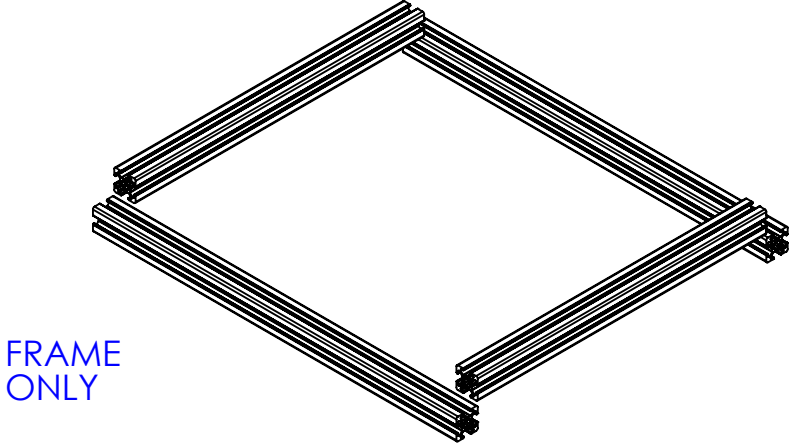
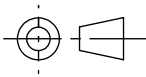


ITEM NO.	PART NUMBER	QTY.
1	6mm Bed Plate_0.01	1
2	Bed Frame_0.01	1
3	Silicon Heater 265x265_0.01	1
4	Borosilicate Glass_0.01	1
5	Z Axis Lead nut mount v5_0.01	2
6	LeadScrew Nut 8mm x 2mmPitch	2
7	m3 x 50 csk_0.01	4
8	Bed Spring_0.01	4
9	m3 thumbnut_0.01	4
10	Z Axis Bearing Mount v4_0.01	4
11	LM8LUU_0.01	4
12	L Plate 60x60_0.01	4
13	M3 x 12mm Socket Head Screw	8
14	M3 x 10mm Socket Head Screw	9
15	ISO 7380 - M5 x 10 - 10N	12
16	M3 Nut	16
17	BS EN ISO 7380 - M5 x 8 - 8N	16
18	M5 Pre Assembly T Slot Nut Steel	28



ITEM NO.	PART NUMBER	LENGTH	QTY.
1	Bed Frame_0.01		1
	2020 Aluminium Extrusion	270	2
	2020 Aluminium Extrusion	340	2



REVISION	1	DRAWN BY	A Meadows	
DATE	01/03/2017	ENGINEER	A Meadows	
CHANGE NOTES				
GENERAL NOTES	REMOVE ALL SHARP EDGES AND BURRS PARTS TO BE CLEAN AND FREE FROM OIL AND GREASE THE USER OF THIS DRAWING IS RESPONSIBLE FOR ENSURING THEY HAVE THE LATEST ISSUE DO NOT SCALE. WORK TO DIMENSIONS ONLY DIMENSIONS IN MILLIMETRES			
TOLERANCES UNLESS OTHERWISE SPECIFIED	TOLERANCE HEIRARCHY IN DESCENDING ORDER	0-250mm	250-1000mm	1000+mm
	MACHINING	±0.1mm	±0.2mm	±0.5mm
	HOLE SIZE	+0.3 - 0 mm	+0.5 - 0 mm	+0.5 - 0 mm
	HOLE POSITION	±0.3mm	±0.5mm	±0.5mm
	FORM/PROFILE	±0.5mm	±1.0mm	±1.0mm
	ASSEMBLIES/FABRICATIONS	±0.5mm	±1.0mm	±2.0mm
	ANGLES	±0.3°	±0.1°	±0.1°
MATERIAL	SIZE	SEE COMPONENT PARTS		
	MATERIAL	SEE COMPONENT PARTS		
	SPEC	SEE COMPONENT PARTS		
	FINISH	None		
DRAWING SCALE		1:5		
DRAWING SIZE		A3		
TITLE: Bed Platform Assembly_0.01				
STATUS: Released				
ESTIMATED MASS	0.54Kg	SHEET 1 OF 1		