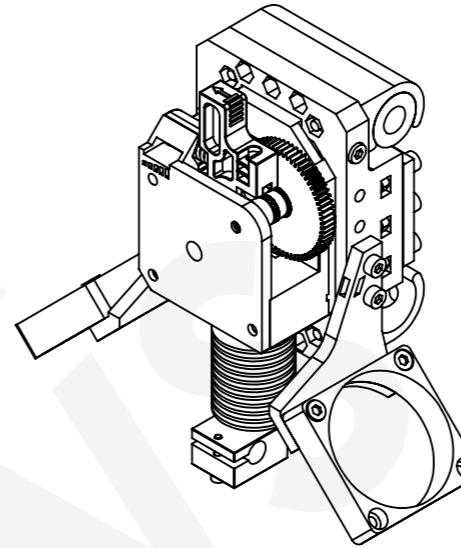
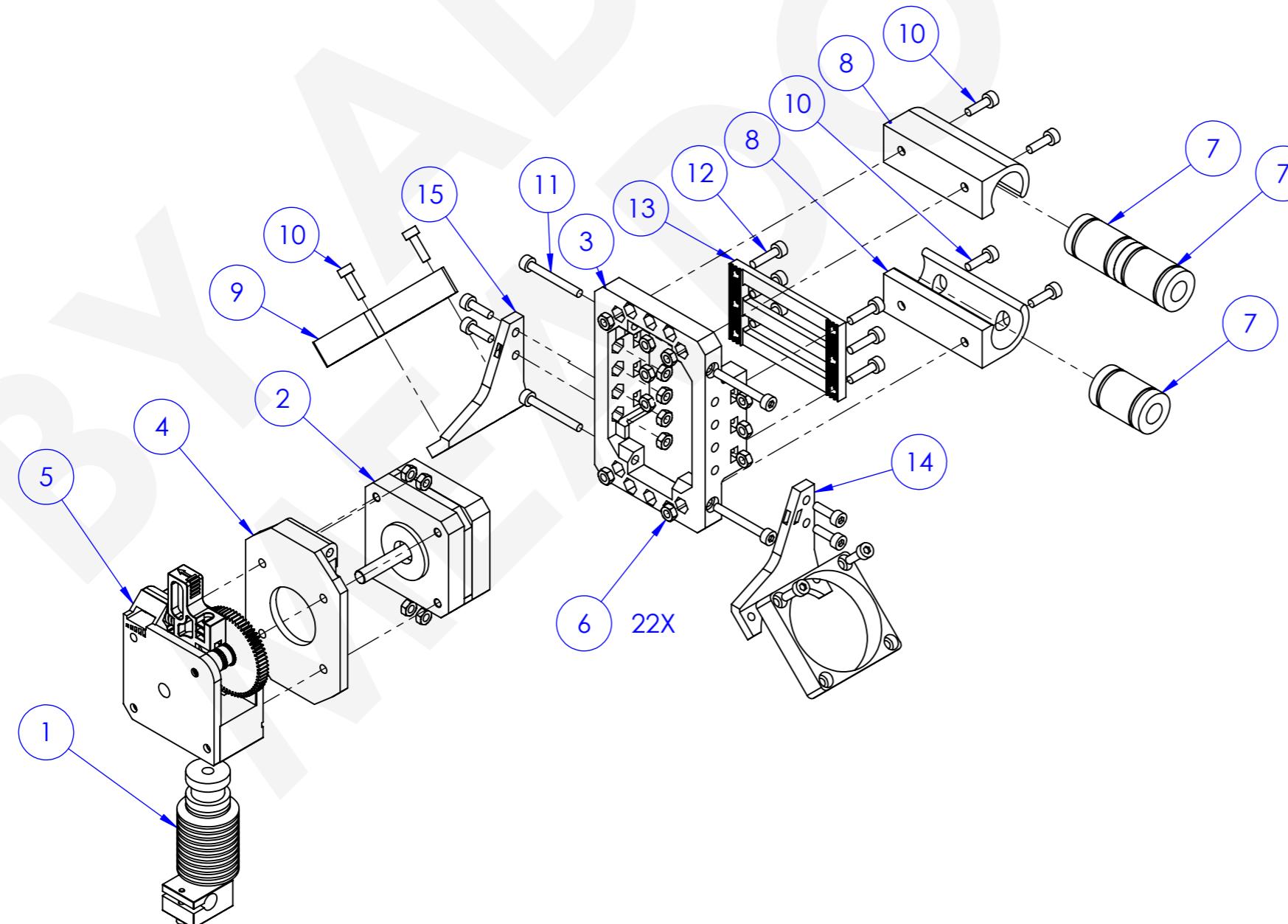


ITEM NO.	PART NUMBER	QTY.
1	E3D V6 Full Metal Universal	1
2	nema17 13Ncm_0.01	1
3	Extruder Carriage_0.01	1
4	Extruder Mount_0.01	1
5	E3D Titan	1
6	M3 Nut	22
7	IGUS 8mm Bearing_0.01	3
8	Gantry Head IGUS Bearing Holder_0.01	2
9	40mm fan_0.01	2
10	M3 x 10mm Socket Head Screw	12
11	M3 x 25mm Socket Head Screw	4
12	M3 x 12mm Socket Head Screw	6
13	Gantry Head Belt Gripper_0.01	1
14	40mm fan mount_0.01	1
15	40mm fan mount mirror_0.01	1



REVISION	1	DRAWN BY	A Meadows
DATE	01/03/2017	ENGINEER	AMEADOWS

CHANGE NOTES

REMOVE ALL SHARP EDGES AND BURRS  
 PARTS TO BE CLEAN AND FREE FROM OIL AND GREASE  
 THE USER OF THIS DRAWING IS RESPONSIBLE FOR ENSURING  
 THEY HAVE THE LATEST ISSUE  
 DO NOT SCALE. WORK TO DIMENSIONS ONLY  
 DIMENSIONS IN MILLIMETRES

TOLERANCES UNLESS OTHERWISE SPECIFIED	TOLERANCE HIERARCHY IN DESCENDING ORDER		
	0-250mm	250-1000mm	1000+mm
MACHINING	±0.1mm	±0.2mm	±0.5mm
HOLE SIZE	+0.3 mm -0 mm	+0.5 mm -0 mm	+0.5 mm -0 mm
HOLE POSITION	±0.3mm	±0.5mm	±0.5mm
FORM/PROFILE	±0.5mm	±1.0mm	±1.0mm
ASSEMBLIES/FABRICATIONS	±0.5mm	±1.0mm	±2.0mm
ANGLES	±0.3°	±0.1°	±0.1°

MATERIAL	SIZE	SEE COMPONENT PARTS
	MATERIAL	SEE COMPONENT PARTS
	SPEC	SEE COMPONENT PARTS
	FINISH	None

DRAWING SCALE	1:2	:
DRAWING SIZE	A3	

TITLE: Gantry Head Assembly\_0.01

STATUS: Released

ESTIMATED MASS 0.20Kg SHEET 1 OF 1