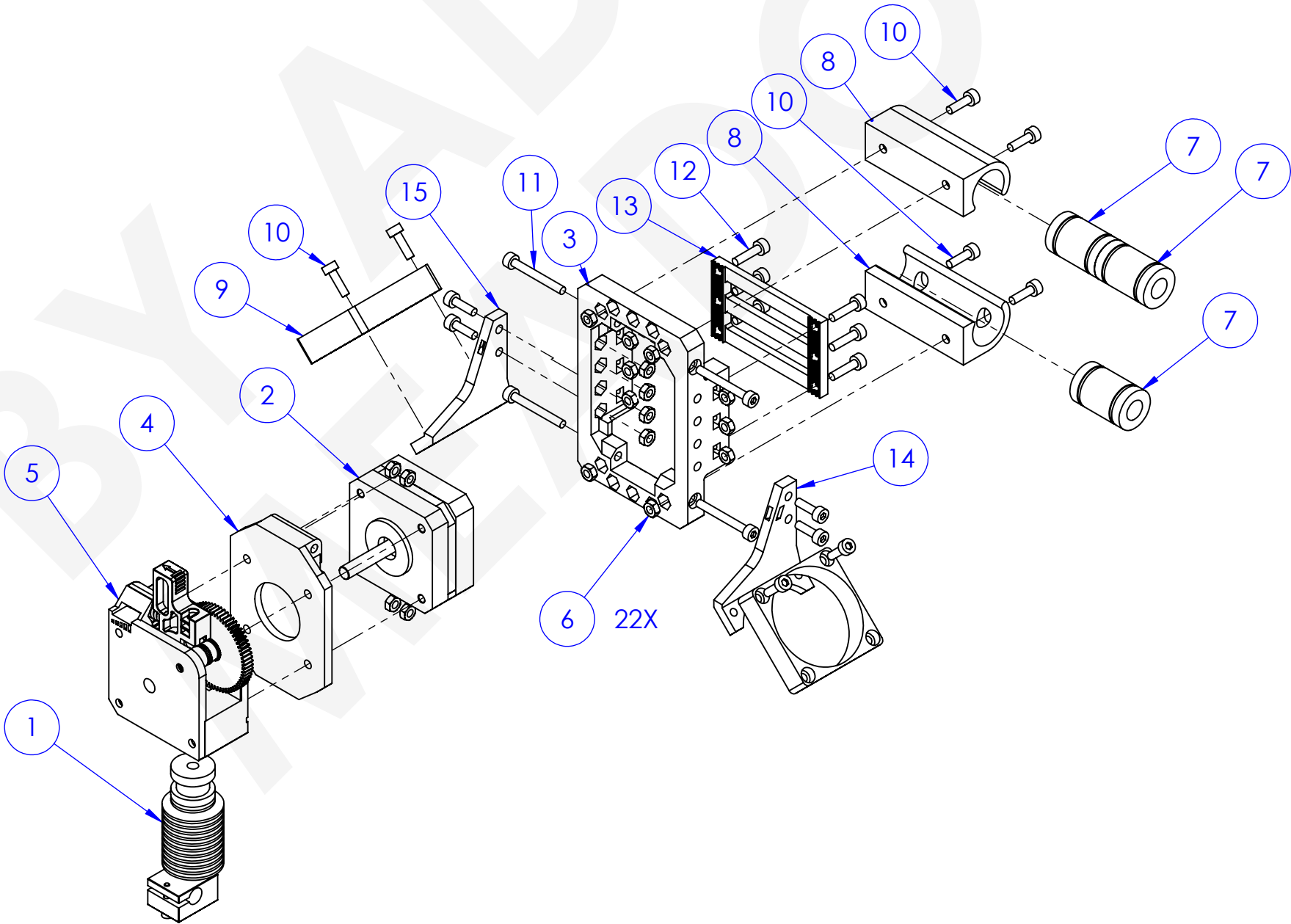
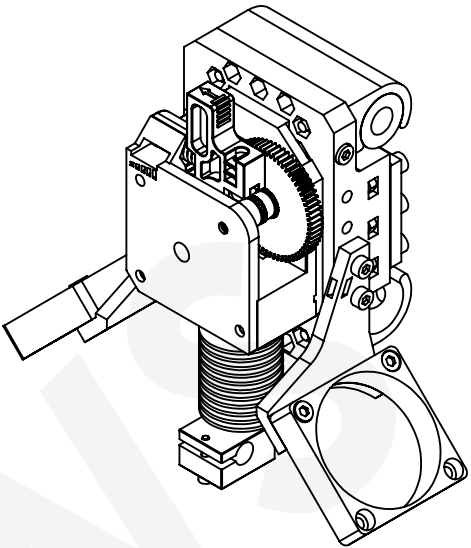


ITEM NO.	PART NUMBER	QTY.
1	E3D V6 Full Metal Universal	1
2	nema17 13Ncm_0.01	1
3	Extruder Carriage_0.01	1
4	Extruder Mount_0.01	1
5	E3D Titan	1
6	M3 Nut	22
7	IGUS 8mm Bearing_0.01	3
8	Gantry Head IGUS Bearing Holder_0.01	2
9	40mm fan_0.01	2
10	M3 x 10mm Socket Head Screw	12
11	M3 x 25mm Socket Head Screw	4
12	M3 x 12mm Socket Head Screw	6
13	Gantry Head Belt Gripper_0.01	1
14	40mm fan mount_0.01	1
15	40mm fan mount mirror_0.01	1



REVISION	1	DRAWN BY	A Meadows	
DATE	01/03/2017	ENGINEER	AMEADOWS	
CHANGE NOTES				
GENERAL NOTES	<p>REMOVE ALL SHARP EDGES AND BURRS</p> <p>PARTS TO BE CLEAN AND FREE FROM OIL AND GREASE</p> <p>THE USER OF THIS DRAWING IS RESPONSIBLE FOR ENSURING THEY HAVE THE LATEST ISSUE</p> <p>DO NOT SCALE. WORK TO DIMENSIONS ONLY</p> <p>DIMENSIONS IN MILLIMETRES</p>			
TOLERANCES <small>UNLESS OTHERWISE SPECIFIED</small>	TOLERANCE HEIRARCHY IN DESCENDING ORDER	0-250mm	250-1000mm	1000+mm
	MACHINING	±0.1mm	±0.2mm	±0.5mm
	HOLE SIZE	+0.3 - 0 mm	+0.5 - 0 mm	+0.5 - 0 mm
	HOLE POSITION	±0.3mm	±0.5mm	±0.5mm
	FORM/PROFILE	±0.5mm	±1.0mm	±1.0mm
	ASSEMBLIES/FABRICATIONS	±0.5mm	±1.0mm	±2.0mm
	ANGLES	±0.3°	±0.1°	±0.1°
MATERIAL	SIZE	SEE COMPONENT PARTS		
	MATERIAL	SEE COMPONENT PARTS		
	SPEC	SEE COMPONENT PARTS		
	FINISH	None		
DRAWING SCALE		1:2		
DRAWING SIZE		A3		
TITLE: Gantry Head Assembly_0.01				
STATUS: Released				
ESTIMATED MASS	0.20Kg	SHEET 1 OF 1		