



Parts List			
POS.	QTY.	PART NUMBER	DESCRIPTION
1	1		Pulley GT2 - 20 Teeth - 5mm
2	1		Omron SS-5GL2
3	1	06-0600	Bridge Motor side vertical carriage 2.0
4	1	06-0601	Motor bracket vertical carriage 2.0
5	1	06-0602	Cable bridge (2) 2.0
6	1	06-0603	Cable start lifting bridge
7	1	15-0600	Cable Chain - Start
8	1	17HS4401	Nema 17 42x42mm stepper motor
9	6	DIN 934 - M3	Hex Nut
10	4	DIN 934 - M5	Hex Nut
11	4	ISO 7049 - ST2,2 x 9,5	(Sheetmetal) Tapping Screw
12	2	ISO 7380-1 - M3 x 8	Hexagon Socket Button Head Screw
13	4	ISO 7380-1 - M3 x 10	Hexagon Socket Button Head Screw
14	2	ISO 7380-1 - M5 x 16	Hexagon Socket Button Head Screw
15	2	ISO 7380-1 - M5 x 20	Hexagon Socket Button Head Screw
16	2	LM12UU	Linear bearing
17	2	M3x70	Threaded rod

	Project	Open source	Dimensions	In mm (U.N.O.)
	Client	3D Print Creations	Scale	No Scale
	Internal Rev		Projection	
	Created by	3D_PP	First issue	1-8-2018

Description		For Assembly see	
3D Printer		04-0000	
X-Carriage Front assembly			
Drawing nr.: The HUM Box V2		Chapter - Sheet nr.	Material
		06-0000	

1	27-9-2018	Added part 06-0603 to lift cable chain	3D_PP
REV	DATE	DESCRIPTION	DESIGNER