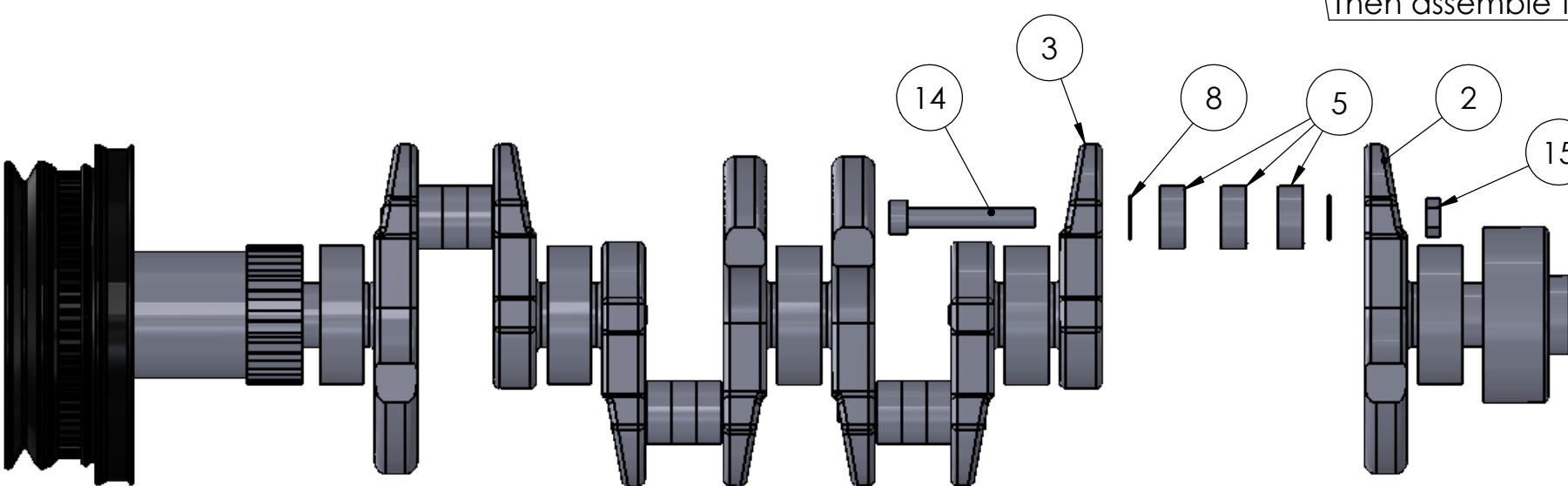
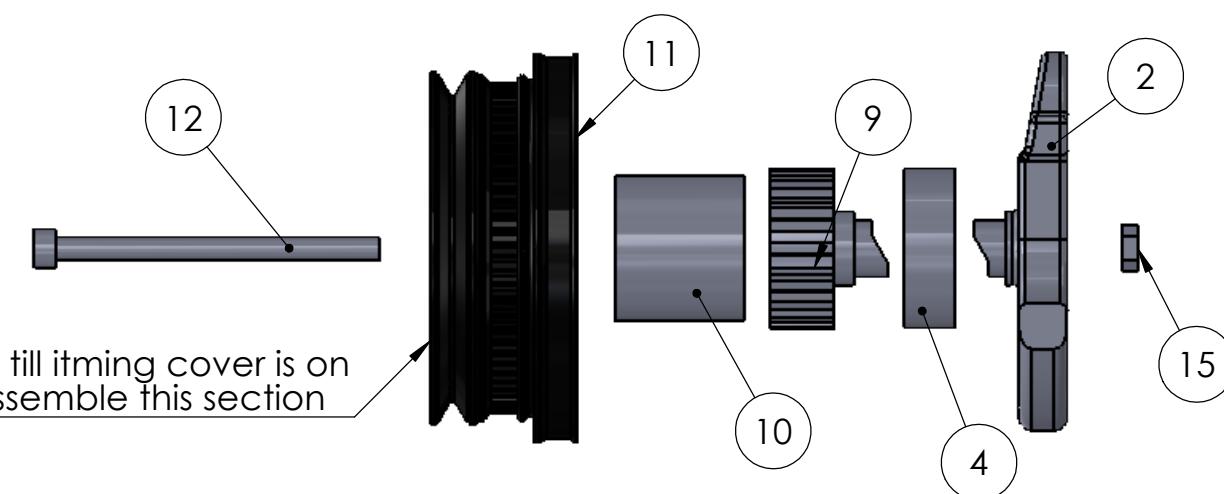
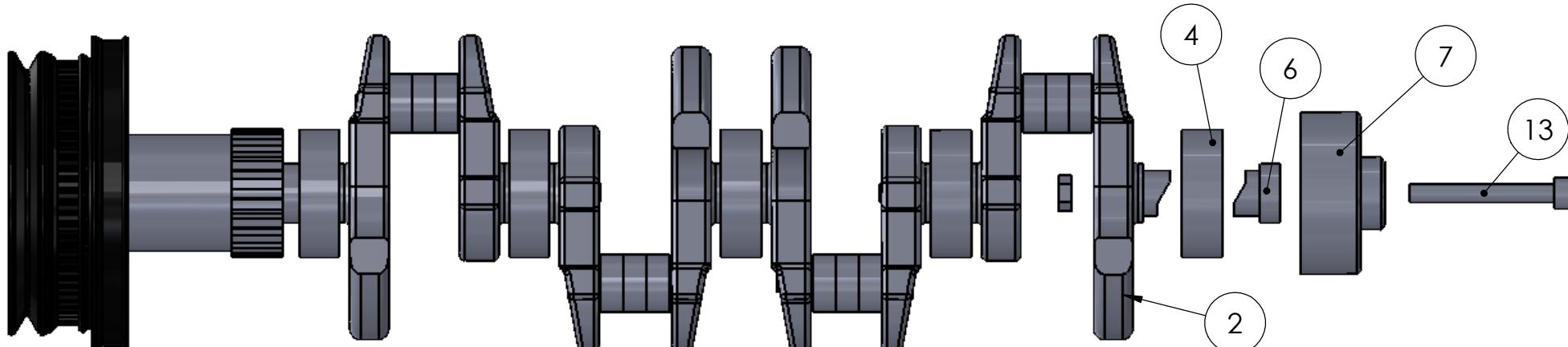


Assemble the crank sections that contain the 608zz bearings first. Except for front. Then assemble the rest.



ITEM NO.	PART NUMBER	QTY.
1	crank 1 mirror	1
2	crank 1	3
3	crank 2	4
4	608zz bearing	5
5	623zz bearing	12
6	spacer .125	1
7	crankend	1
8	3mm washer	8
9	crank gear SW	1
10	crank spacer	1
11	crank pulley	1
12	m3 45mm SHCS	1
13	m3 25mm SHCS	1
14	m3 20mm SHCS	7
15	m3 nut	9

Apply threadlocker to all nuts. Aligning the pieces is extremely important if you want the crankshaft to rotate easily.



Wait till timing cover is on to assemble this section

